The EDGE Smart Design

Pallet Trucks Family







PTE20B • 2.0T Capacity • Economic solution for heavy loads move • Simple but robust skeleton design • Maintenance-free Lead-acid Battery Pack • Ideal for industrial applications • Fast battery replacement • Powerful drive & pump system BLDC 48V



Smart and Ergonomic Tillers

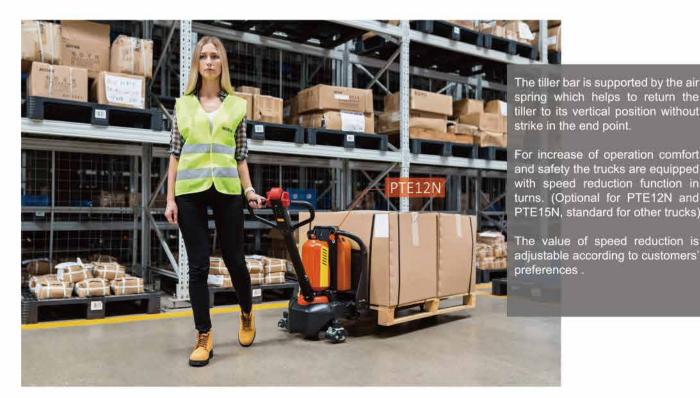
The Edge series trucks are configured with control tillers adopted to meet with application needs based on trucks designated performance.



RFID Card Access is Standard for PTE20N optional for all other models

RFID card provides faster access to equipment and ideal for applications when one truck needs to be used by different operators





Smart & Replaceable Batteries for Pallet Trucks

The* PTE xxN trucks are equipped with maintenance-free Li-ion batteries. optional capacities for various applications are available, with its fast charging and opportunity charging features (charge whenever you want and as long as time allows) the operation time can be extended significantly.

All pallet trucks batteries are located in battery compartments securely, any possibility of movement is excluded, therefore the reliability of power supply is

*: xx=Capacity

Light weight of the battery(max. 8kg) and the easiest way of fast battery replacement allows even a female operator to double the working time within seconds. The light weight of the batteries can be achieved through use of Li-ion battery type with high ratio of



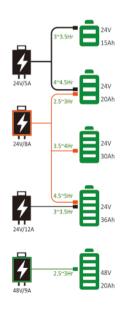


All Li-ion batteries are equipped with on-board Battery Management System (BMS), which provides mandatory control of all important parameters of the battery during charging and operation. With this control, the safety of Li-ion battery during the whole life-cycle is guaranteed. The Li-ion batteries are certified according to international safety transportation(by sea and by air) and operation standards. The BMS communicates with control system of the truck via CAN, the support of the CAN protocols allows to monitor the condition of the battery and make its diagnosis with help of special software which is available for our partners.



Optional different battery capacities from 20Ah to 36Ah for various applications





Manage your working time with selection of batteries and chargers



Socket on battery case for easy battery charging without necessity to take the battery out

The * PTE xxN trucks remains unpowered while charger is connected with the battery charging socket even if the charger is disconnected from the power outlet, therefore, the safety is ensured and the possibility to damage the charger is excluded.

*: xx=Capacity



min. 2.5 hours | Excellent

working time



The positioning of the battery inside the battery compartment is fast and easy thanks to specially designed battery guiding system



Battery cases for pallet trucks are made out of ABS PC material with 15% of glass fiber.



The PTE 20B truck is equipped with maintenance-free AGM battery pack, the charging time is 8 hours.

With the smart design, the battery pack can be replaced when it is necessary to double the operation time.



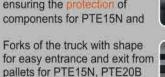
Gradeablity Performance & Robustness



The Edge series trucks have great performance on ramps even when they are fully loaded regardless their economic positioning, each truck based on its performance level can climb on sufficient level of ramp, therefore, every customer can select the truck with consideration of particular working environment.

| Model | PTE12N | PTE15N | PTE20N | PTE20B |
|-------------------------------|--------|--------|--------|--------|
| Max. grade ability laden | 4% | 6% | 7% | 5% |
| Max. grade ability unladen | 16% | 16% | 16% | 16% |

The frame of truck is surrounded by stamped steel elements making the truck looking different and also ensuring the protection of components for PTE15N and

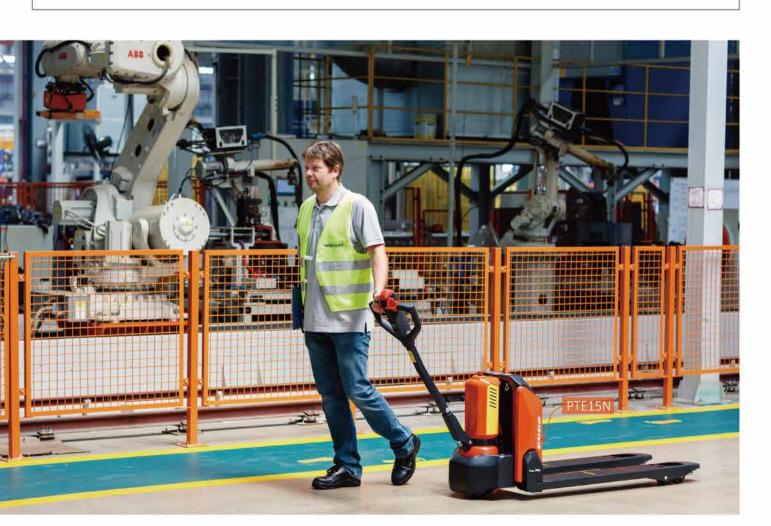


pallets for PTE15N, PTE20B and PTE20N.
Full length double sided
C-shape reinforcements of forks significantly increase



Strong steel apron protects the operator's feet during work and secures the truck's components from collisions







Maintenance Friendly

Realtime

Balance Alarm

Drive motor with intelligent Curtis control





For the pallet trucks there are no hoses or pipes used in the hydraulic lifting circuit which significantly improves reliability and reduces the amount of potential problems related to leakages through connectors or their seals.

The trucks are equipped with Curtis controllers, CAN-bus technology makes the diagnostic and troubleshooting easier. The use of proved and certified components helps to ensure the conformity to international safety standards with all the supporting documents available as required by law.



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| Capaci | tv — | | |
|----------|--------|----------|------------|
| | Ready | Min Volt | Max Volt |
| Γ | 24.50V | 0mV | 0mV |
| 17,6% | 24.500 | Avg Volt | Communicat |
| | 0.00A | 0.0mV | Normal |

| Discharge Cycle | Discharge Cycle Times | |
|------------------|--------------------------|-------|
| Other — | | |
| Name | Value | Units |
| Cell Temp1 | 25.3 | C |
| Cell Temp1 | 25.1 | C |
| SOC | 45 | 1/255 |
| Power Temp | 27.1 | c |
| EnvirTemp | 32.2 | (C |
| Cell Volt Alarm | none | |
| Total Volt Alarm | none | |
| Current Alarm | none | |
| Toron Alexand | | |

| olt | | |
|---------|-------|-------|
| Name | Value | Units |
| Cell | 3507 | mV |
| Total | 24.5 | V |
| Current | 0.0 | Α |
| Run(Wh) | 0 | Wh |

Each battery can be diagnosed via CAN connection with help of special software tool, the software can provide information about the battery condition such as balance of cells, amount of charging/discharging cycles, current, energy consumption, temperature, charging/discharging parameters, voltage of every cell, faults and alarms, settings of timing for automatic turn off.

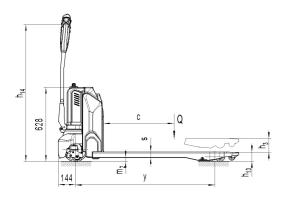
STANDARD CONFIGURATION & OPTIONS FOR EDGE FAMILY

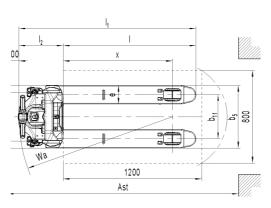
| STANDARD CONFIGURATION OR OPTIONS | PTE12N | PTE15N | PTE20N | PTE20B |
|-----------------------------------|----------------------------|---------------------------|--------------------|-----------------|
| Standard Battery | Li—ion 24V/15Ah | Li—ion 24V/20Ah | Li—ion 48V/20Ah | AGM 48V/20Ah |
| Li-ion Battery 24V/20Ah | 0 | S | _ | _ |
| Li-ion Battery 24V/30Ah | Ο | 0 | _ | _ |
| Li-ion Battery 24V/36Ah | 0 | 0 | _ | _ |
| AGM 2x12V/106Ah (5 Hr) | _ | _ | _ | _ |
| Standard Charger | 24V / 5A | 24V / 5A | 48V / 9A | 48V / 3A |
| Li-ion Charger 24V/5Ah | S | S | _ | _ |
| Li-ion Charger 24V/8Ah | with optional battery only | 0 | - | _ |
| Li-ion Charger 24V/12Ah | with 36Ah battery only | with 36Ah battery only | _ | _ |
| Curtis controller | S | S | S | S |
| BMS | S | S | S | _ |
| CAN-communication | S | S | S | S |
| Speed Reduction at Turning | 0 | 0 | S | S |
| Vertical drive/Pin wheel | S | S | S | S |
| Fast battery replacement | S | S | S | S |
| Entry Roller | S | S | S | S |
| Single Fork Roller | S | S | S | S |
| Tandem Fork Rollers | 0 | 0 | 0 | 0 |
| On-board charger | _ | _ | _ | _ |
| Stability Castors | 0 | 0 | S | S |
| High traction drive wheel tyre | 0 | 0 | _ | _ |
| Fork length 800/900/1000mm | 0 | 0 | 0 | 0 |
| Fork width 370/550/570mm | _ | 0 | _ | _ |
| Load backrest(42/48/60") | _ | 0 | 0 | _ |
| Pin Code Access | 0 | S | S | 0 |
| RFID Access | 0 | 0 | S | 0 |
| LED Indicators on Tiller | S | _ | _ | S |
| LCD Display on Tiller | 0 | S | S | 0 |
| | S=Stan | dard O=0 | Optional | — =not avail |

C Q X 1200 Ast

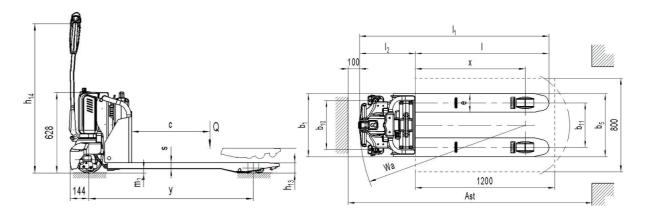
| Type sheet for industrial truck acc. to VDI 2198 | | | | | |
|--|--|--|--|--|--|
| Distinguishing mark | 1.2 1.3 1.4 1.5 1.6 1.8 1.9 | Manufacturer's type designation Drive Operator type Load Capacity / rated load Load centre distance Load distance ,centre of drive axle to fork Wheelbase | Q (t) c (mm) x (mm) y (mm) | PTE12N Battery Pedestrian 1.2 600 942 1185 | |
| Weight | 2.1 2.2 2.3 | Service weight Axle loading, laden front/rear Axle loading, unladen front/rear | kg kg kg | 124 129 355 / 972 425 / 908 101 / 27 106 / 27 | |
| Tires, chassis | 3.1 3.2 3.3 3.4 3.5 3.6 3.7 | Tires Tire size,front Tire size,rear Additional wheels(dimensions) Wheels,number front/rear(x=driven wheels) Tread, front Tread, rear | Øx w (mm) Øx w (mm) Øx w (mm) b ₁₀ (mm) b ₁₁ (mm) | Polyurethane (PU) Ø210×70 Ø80×93(Ø80×70) Ø-/ 80×30 1x/ 2(1x/ 4) or 1x +2/ 2(1x +2/ 4) -/430 380 525 | |
| Dimensions | 4.4 4.9 4.15 4.19 4.20 4.21 4.22 4.25 4.32 4.34 | Lift Height of tiller in drive position min./ max. Height, lowered Overall length Length to face of forks Overall width Fork dimensions Width across forks Ground clearance, centre of wheelbase Aisle width for pallets800X1200 lengthways (200mm safe distance) Turning radius | h ₃ (mm) h ₁₄ (mm) h ₁₄ (mm) l ₁ (mm) l ₂ (mm) b ₄ (mm) s/e/l (mm) s/e/l (mm) m ₂ (mm) Ast (mm) Wa (mm) | 115 700 / 1160 80 1537 387 540 685 48 / 160 / 1150 540 685 32 2007 1337 | |
| Performance data | 5.8 | Travel speed, laden/ unladen Lift speed, laden/ unladen Lowering speed, laden/ unladen Max. gradeability, laden/ unladen Service brake | km/h m/s m/s % | 4.6/ 4.8 0.031 / 0.037 0.069 / 0.051 4 / 16 Electromagnetic | |
| Electric- engine | 6.1 6.2 6.3 6.4 6.5 6.6 | Drive motor rating S2 60min Lift motor rating at S3 10% Battery acc. to DIN 43531/35/36 A, B, C, no Battery voltage, nominal capacity K5 Battery weight Energy consumption acc. to VDI cycle | kW kW V / Ah kg kWh/h | 0.65 0.50 No 24/15 4.4 0.14 | |
| Additional data | 8.1 8.4 | Type of drive control Sound level at driver's ear acc. to EN 12053 | dB(A) | DC speed Control <70 | |

11/12





| Type sheet fo | or in | dustrial truck acc. to VDI 219 | 98 | | | |
|------------------------|------------|---|---|--------------------|----------------------|---------------|
| | 1.2 | Manufacturer's type designation | | PTE15N | | PTE20N |
| | 1.3 | Drive | | | Battery | |
| | 1.4 | Operator type | | F | Pedestrian | |
| Distinguishing mark | 1.5 | Load Capacity / rated load | Q (t) | 1.5 | | 2.0 |
| | 1.6 | Load centre distance | c (mm) | | 600 | |
| | 1.8 | Load distance ,centre of drive axle to fork | x (mm) | 947 | | 951 |
| | 1.9 | Wheelbase | y (mm) | 1185 | | 1189 |
| | 2.1 | Service weight | kg | 123 126 | 14 | 9 153 |
| Weight | 2.2 | Axle loading, laden front/rear | kg | 623/1000 626/1000 | | |
| | 2.3 | Axle loading, unladen front/rear | kg | 96/27 99/27 | 115/ | 34 119/34 |
| | 3.1 | Tires | | Polyt | urethane (PU) | |
| | 3.2 | Tire size, front | Øx w (mm) | | Ø210×70 | |
| The state of the state | 3.3 | Tire size,rear | Øx w (mm) | Ø80 | ×93(Ø80×70) | |
| Tires, chassis | 3.4 | Additional wheels(dimensions) | Øx w (mm) | 4.10(4.14) | Ø80×30 | .0/4) |
| | 3.5 | Wheels,number front/rear(x=driven wheels) Tread, front | b ₁₀ (mm) | 1X/ 2(1X/ 4) | or 1x +2/ 2(1x - 430 | F2/ 4) |
| | 3.7 | Tread, rear | b ₁₁ (mm) | 380 525 | 38 | 0 525 |
| | | | | | | |
| | 4.4 4.9 | Lift Height of tiller in drive position min./ max. | h ₃ (mm) h ₁₄ (mm) | 7 | 115 700 / 1160 | |
| | 4.15 | Height, lowered | h ₁₃ (mm) | , | 80 | |
| | 4.19 | Overall length | I, (mm) | 1530 | | 1536 |
| | 4.20 | Length to face of forks | I ₂ (mm) | 380 | | 386 |
| Dimensions | 4.21 | Overall width | b, (mm) | 540 | 685 54 | |
| Dilliensions | 4.22 | Fork dimensions | s/e/l (mm) | | / 160 / 1150 | |
| | 4.25 | Width across forks | b ₅ (mm) | 540 685 | 54 | 0 685 |
| | 4.32 | Ground clearance, centre of wheelbase | m ₂ (mm) | 0.10 | 33 | |
| | | Aisle width for pallets800X1200 lengthways | | | 00 | |
| | 4.34 | (200mm safe distance) | Ast (mm) | 2000 | | 2006 |
| | 4.35 | Turning radius | Wa (mm) | 1330 | | 1336 |
| | 5.1 | Travel speed, laden/ unladen | km/h | 4.6/ 4.8 | | 4.8/ 5.2 |
| Performance data | 5.2 | Lift speed, laden/ unladen | m/s | 0.020 / 0.025 | (| 0.017 / 0.022 |
| r enomiance data | 5.3 | Lowering speed, laden/ unladen | m/s | 0.05 / 0.04 | | 0.05 / 0.03 |
| | 5.8 | Max. gradeability, laden/ unladen | % | 6 / 16 | | 7 / 16 |
| | 5.10 | Service brake | | Elec | ctromagnetic | |
| | 6.1 | Drive motor rating S2 60min | kW | 0.65 | | 0.75 |
| | 6.2 | Lift motor rating at S3 10% | kW | 0.50 | | 0.8 |
| | 6.3 | Battery acc. to DIN 43531/ 35/ 36 A, B, C, no | | | 1 | |
| Electric- engine | 6.4 | Battery voltage, nominal capacity K5 | V / Ah | 24/20(24/30;24/36) | | 48/20 |
| | 6.5 | Battery weight | kg | 4.6 | | 7.5 |
| | 6.6 | Energy consumption acc. to VDI cycle | kWh/h | 0.22 | | 0.18 |
| | 8.1 | Type of drive control | | DC spec | ed Control | |
| Additional data | 8.4 | Sound level at driver's ear acc. to EN 12053 | dB(A) | | 70 | |
| | 0.4 | County level at univer 3 ear acc. to EN 12003 | UD(A) | | 10 | |



| Type sheet for industrial truck acc. to VDI 2198 | | | | | |
|--|--|--|---|---|--|
| Distinguishing mark | 1.2 1.3 1.4 1.5 1.6 1.8 1.9 | Manufacturer's type designation Drive Operator type Load Capacity / rated load Load centre distance Load distance ,centre of drive axle to fork Wheelbase | Q (t) c (mm) x (mm) y (mm) | PTE20B Battery Pedestrian 2.0 600 946 1281 | |
| Weight | 2.1 2.2 2.3 | Service weight Axle loading, laden front/rear Axle loading, unladen front/rear | kg kg kg | 185 192 670 / 1515 673 / 1519 145 / 40 152 / 40 | |
| Tires, chassis | 3.1 3.2 3.3 3.4 3.5 3.6 3.7 | Tires Tire size,front Tire size,rear Additional wheels(dimensions) Wheels,number front/rear(x=driven wheels) Tread, front Tread, rear | Øx w (mm) Øx w (mm) Øx w (mm) b ₁₀ (mm) b ₁₁ (mm) | Polyurethane (PU) Ø210×70 Ø80×93(Ø80×70) Ø80×30 1x/ 2(1x/ 4) or 1x +2/ 2(1x +2/ 4) 430 380 525 | |
| Dimensions | 4.4 4.9 4.15 4.19 4.20 4.21 4.22 4.32 4.34 4.35 | Length to face of forks Overall width Fork dimensions Width across forks | h ₃ (mm) h ₁₄ (mm) h ₁₄ (mm) l ₁ (mm) l ₂ (mm) b ₁ (mm) s/e/I (mm) m ₂ (mm) Ast (mm) Wa (mm) | 115 700 / 1160 80 1628 478 540 685 47 / 160 / 1150 540 685 33 2098 | |
| Performance data | | Travel speed, laden/ unladen Lift speed, laden/ unladen Lowering speed, laden/ unladen Max. gradeability, laden/ unladen Service brake | km/h m/s m/s % | 4.2/ 4.6 0.025 / 0.030 0.075 / 0.063 5 / 16 Electromagnetic | |
| Electric- engine | 6.1 6.2 6.3 6.4 6.5 6.6 | Drive motor rating S2 60min Lift motor rating at S3 10% Battery acc. to DIN 43531/35/36 A, B, C, no Battery voltage, nominal capacity K5 Battery weight Energy consumption acc. to VDI cycle | kW kW V / Ah kg kWh/h | 0.75 0.8 No 48/20 30 0.19 | |
| Additional data | 8.1 8.4 | Type of drive control Sound level at driver's ear acc. to EN 12053 | dB(A) | DC speed Control <70 | |